

## ABSTRACT OF THE DISCLOSURE

A rotary shaft having a predetermined diameter and a cylindrical cleaning element having an axial through-hole  
5 formed therein and being capable of being either in a wet state or a dry state are prepared. The through-hole has, in a wet state, a predetermined diameter smaller than the diameter of the rotary shaft. The cylindrical cleaning element is caused to be wet and the through-hole of the wet  
10 cylindrical cleaning element is enlarged so that it has a diameter larger than the diameter of the rotary shaft. The enlarged cylindrical cleaning element is dry-set, and the rotary shaft is inserted into the through-hole of the dry-set cylindrical cleaning element. The cylindrical cleaning  
15 element into which the rotary shaft has been inserted is wet, to thereby contract the diameter of the through-hole of the cylindrical cleaning element and provide a press-fit between the cylindrical cleaning element and the rotary shaft. Consequently, a cleaning member comprising a  
20 cylindrical cleaning element and a rotary shaft held therein with a press-fit is obtained.